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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/928,737	08/13/2001	Son Ky Quan	SC09785T CD1	7252
23125	7590	12/12/2008	EXAMINER	
FREESCALE SEMICONDUCTOR, INC.			NGO, HUNG V	
LAW DEPARTMENT			ART UNIT	PAPER NUMBER
7700 WEST PARMER LANE MD:TX32/PL02			2831	
AUSTIN, TX 78729				

NOTIFICATION DATE	DELIVERY MODE
12/12/2008	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

USADOCKETING@FREESCALE.COM

Office Action Summary	Application No.	Applicant(s)	
	09/928,737	QUAN ET AL.	
	Examiner	Art Unit	
	Hung V. Ngo	2831	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 17 September 2008.

2a) This action is **FINAL**. 2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 17 and 20-30 is/are pending in the application.

4a) Of the above claim(s) _____ is/are withdrawn from consideration.

5) Claim(s) _____ is/are allowed.

6) Claim(s) 17, 20-30 is/are rejected.

7) Claim(s) _____ is/are objected to.

8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.

 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).

a) All b) Some * c) None of:

 1. Certified copies of the priority documents have been received.

 2. Certified copies of the priority documents have been received in Application No. _____.

 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) Notice of References Cited (PTO-892)

2) Notice of Draftsperson's Patent Drawing Review (PTO-948)

3) Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date _____.

4) Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____.

5) Notice of Informal Patent Application

6) Other: _____.

DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 17, 20-30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tuttle et al (US 5,612,513).

Re claims 17, 23, 27, Tuttle et al disclose a packaged semiconductor device comprising: providing an interconnect substrate (44) having a plurality of substantially identical package sites arranged in an array, the plurality of sites being separated by a singulation space (Fig 3); mounting and interconnecting a semiconductor device (die 50)(col. 12, line 39-40) within each site; and overmolding a single and continuous encapsulant (60) over each semiconductor device, the plurality of sites, and the singulation space (Fig 4).

Tuttle shows a 3x4 array in Fig. 1 and Tuttle recites "Circuit array 10 is comprised of twelve individual circuits 12. However, a particular array can have a fewer or greater number of circuits 12" (col. 4, lines 1-5) and this meets the limitation of a 4x4 array.

Re claims 20, 24, 28, further comprising the step of singulating the plurality of package sites after overmolding (col 6, lines 45-50).

Re claims 21, 25, 29, wherein singulating through the single and continuous encapsulant and the substrate along the singulation space comprises cutting which is

equivalent to sawing through the single and continuous encapsulant and the interconnect substrate along the singulation space (col 6, lines 45-50).

The teaching as discussed above does not disclose wherein overmolding produces a top surface of the encapsulant which has a surface deviation of less than 0.13 millimeters across a length of the encapsulant (re claims 17, 23, 27). It would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the flat surface encapsulant of Tuttle et al by employing a surface deviation of less than 0.13 mm and modify the package sites arranged in at least a four by four array for intended use, since it has been held that where the general conditions of a claim are disclosed in prior art, discovering optimum ranges involves only routine skill in the art. In re Aller, 105 USPQ 233.

The teaching of Tuttle et al as discussed above does not disclose the step of handling each packaged semiconductor device with automated pick and place equipment (re claims 22, 26, 30). It is well known in the electrical art to use automated equipment for handling semiconductor device and also, automated equipment was discussed in appellant's background of invention (page 1, line 30). It would have been obvious to one having ordinary skill in the art at the time the invention was made use automated equipment with electronic circuit device of Tuttle for handling the device and for simplifying assembly process.

Response to Arguments

Applicant's arguments with respect to claims 17, 23, 27 have been considered but are moot in view of the new ground(s) of rejection.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hung V. Ngo whose telephone number is (571) 272-1979. The examiner can normally be reached on Monday to Friday 9:00-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Diego Gutierrez can be reached on (571) 272-2800 EXT 31. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Hung V Ngo/
Primary Examiner, Art Unit 2831